

5/41

DART AEROSPACE LTD	Work Order:	24395
Description: Locknut	Part Number:	D3015-5
Drawing: D3015 Rev. A B	Qty:	200

RF 03-05-05

Step	Location	Procedure	By	Date	qty
1	EXPEDITING	Issue Work Order	By	05.10.03	200
2	PURCHASING	Issue P/O: <u>2008749</u> Description: SS locknut with nylon insert Acklands p/n: PFS LNNC716S1 Material release note required	W	05-10-03	200
3	RECEIVING	Inspect for transit damage Ensure that material release note is attached	CL	05/10/05	200
4	QC	Inspect Level 6	W	05-10-20	200
5	RECEIVING ST	Receive & Identify & STOCK	CL	05/10/21	200
6	EXPEDITING	Close W/O Cost / part <u>1.54</u> <u>545</u> <u>05/10/24</u> <u>(200)</u>	By	05/10/24	200

Rev	Date	Change	Revised By	Approved
A	01.10.31	New Issue	SM	EC

RELEASED

01.10.31

✓

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: 19 Date: 05/10/24

NOTE: Date & initial all entries

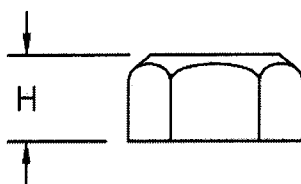
QA: N/C Closed: _____ Date: _____



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3015	REV. B SHEET 1 OF 1
DATE 03.07.15		TITLE LOCKNUT	SCALE NTS
A	01.05.03	NEW ISSUE	
B	03.07.15	ADD D3015-7	

SPECIFICATION CONTROL DRAWING

DESCRIPTION: SS LOCKNUT WITH NYLON INSERT.
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
ALL DIMENSIONS ARE IN INCHES.



PART NO	SIZE	HEIGHT H	POSSIBLE SUPPLIER
D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFS LNNC14S1
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFS LNNC516S1
D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFS LNNC716S1
D3015-7	M5	0.19	ACKLANDS, P/N PFS LNNM5S1

8 OF COPY

POINT TO
ENTERING

U
S
IF RELED COPY
IT AMENDMENT
WITHOUT NOTICE

WORK ORDER

NO. 24395

RELEASED
03.07.18 9F

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 03, 2005
11:23 am

Work Order No : 0024395
Project Name : D3015-5
Project For : WK541
Work Order Type : Main
Main WO Number :
House Part Number : D3015-5
Description : SS Nylock Nut 7/16
Manufactured : Yes
Amount Req'd : 200
Amount Done : 0
Start Date : 10-03-05
Est Finish Date : 10-12-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

SPAENAU

PO BOX 544, 815 VICTORIA ST. NORTH
KITCHENER ON N2G 4B1
519-744-6305 Fax 519-744-0818
Toll free 1-800-265-8772
Toll free Fax: 1-888-252-6380
www.spaenaur.com

**** PACK SLIP ****

Printed: 16:28:11 04 OCT 2005
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Sold To:

HASKINS INDUSTRIAL
5-52 ANTARES DR
NEPEAN, ON K2E 7Z1

Ship To:

HASKINS INDUSTRIAL
C/O DART AEROSPACE LTD
1270 ABERDEEN ST TAG PO #2008749
HAWKESBURY, ON K6A 1K7

Order Date: 10/03/2005 Release:
Ship Date: 10/04/2005
Ordered By: FAX/SYLVIE
Sales Rep: JUDITH GUENTHER

Ship Via: PUROLATOR MISC
Ship Inst: 3RD PARTY PURO COLLECT
PURO #2642484

PO No:



68019

Ord No:



S2133368.001

ORDER QTY	UOM	SPAENAU/CUST PART NO/PROD DESC	PKG/PTY	SHIP QTY	BAL DUE
200	EA	HN-2038 ✓ HEX LOCK NUT WITH NYLON INSERT, REF #79NE-.74, .627 - .616" WAF HARM CD: 7318160010 COUNTRY OF MANUFACTURE: TW	100	200 	0
300	EA	CS-2017 ✓ HEX HEAD CAP SCREW 5/16-18 UNC X 1 1/2 HARM CD: 7318159012 COUNTRY OF MANUFACTURE: TW	50	300 	0
1000	EA	658-009 ✓ FLAT WASHER, ROUND, BOLT SIZE 5/16" 11/32" ID X 3/4" OD X .034 - HARM CD: CANSUP COUNTRY OF MANUFACTURE: TW	100	1,000 	0

*** Continued on Next Page ***